

Detail A
Scale: 1:5

These faces should point in the same direction after assembly

Detail D
Scale: 1:5

Replaces E000673/Z

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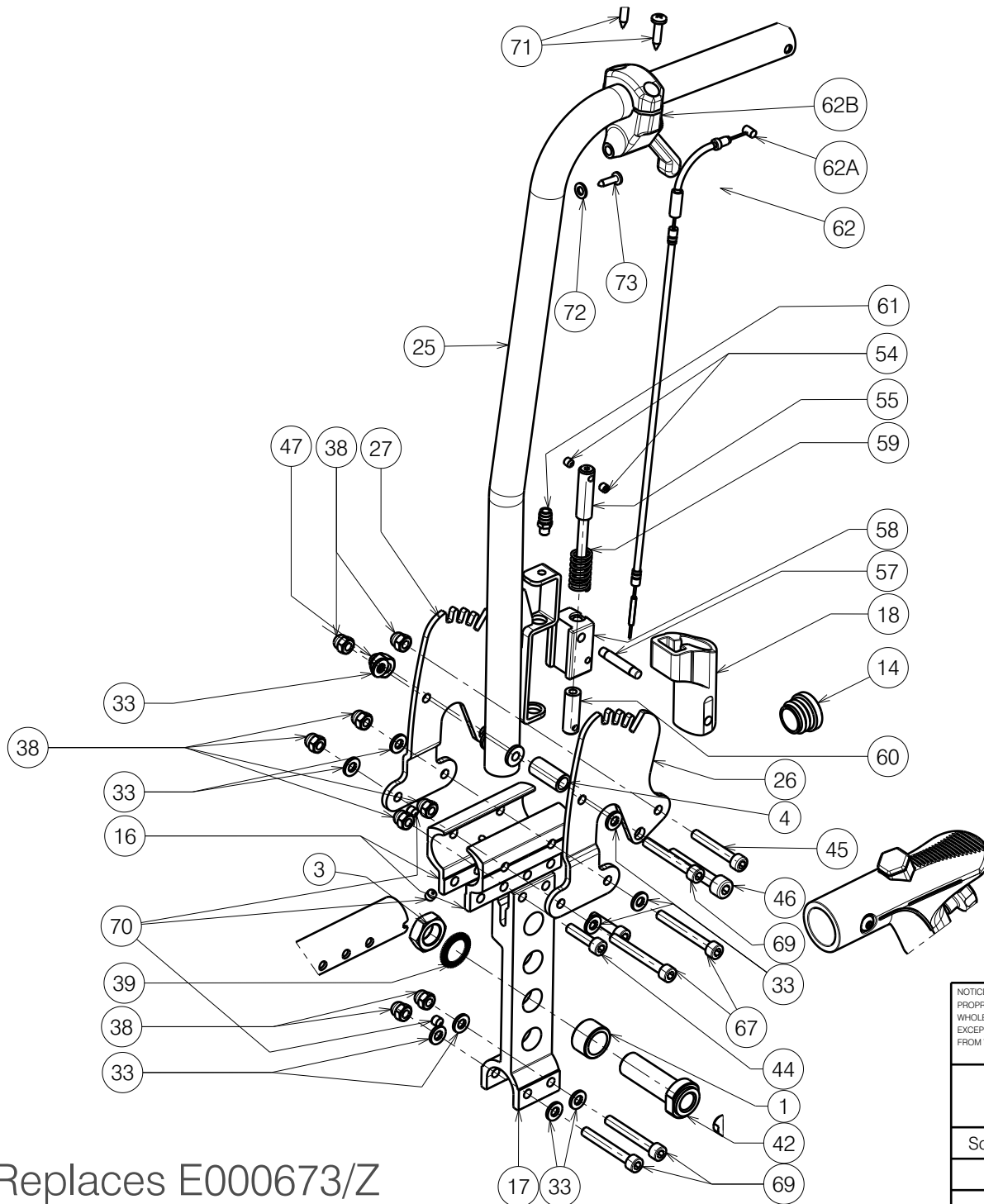
Plan No.

E00024737/D1.1

V300 30 DEGREES SIDE FRAME

Scale:	1:8	Drafted	Verified	Confirmed
Date	08/12/2010	23/11/2023	23/11/2023	
Initials	SV	PM	AS	





Glue n° 55 into n° 60 with
Weicon AN 302-43 (H900009)
Glue n° 57 into n° 58 with
Weicon AN 302-43 (H900009)



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Plan No.

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Material											
No.	Plan	Article	Quantity	No.	Plan	Article	Quantity	No.	Plan	Article	Quantity
1	X000185	G000790	2	31	M12x1.25	1994605	2	65	Y004761	1521754 (39)	1
2	M8	1998994	2	32	M8x76 DIN912	1998993	2		Y004762	1521854 (42)	1
3	X002437	1992699	2	33	M6 DIN125	1001564	30		Y004763	1521954 (44)	1
4	X003204	1585100	2	34	M6 DIN7349	1003321	2		Y004764	1522054 (46)	1
5	X004308	1904129	4	36	M6x60 DIN912	1005957	4		Y004765	1522154 (48)	1
6	X004309	1904133	2	37	X004818	1906184	2		Y004766	1522254 (50)	1
7	X004415	17193	2	38	M6	1008492	28		Y017325	1746654 (53)	1
8	X004420	1904134	2	39	M16 type S DIN17222	1911653	2		Y017326	1746754 (56)	1
9	X004429	1904030	2	42	---	1905244	2		Y017236	1745754 (60)	1
10	X004436	1903928	2	44	M6x25 DIN912	1001494	4	66	M8x20	1001580	2
11	X004444	1722354	2	45	M6x40 DIN912	1003909	2	67	M6x50 DIN912	1007970	6
12	X004445	1904571	2	46	M8x45 DIN912	1003110	2	69	M6x45 DIN912	1003109	6
13	X004466	1730700	2	47	M8	1902024	2	70	M6x6	1909924	6
14	∅25	1991857	2	48	XC00037	3990106	2	71	∅4.8x22	3991881	4
15	---	1906314 (B78)	1	52	M6x35 DIN7954	1903903	2	72	M5 DIN125	1001550	2
16	X004697	1745132	4	53	M6x40 DIN7984	1006850	2	73	∅4x16	1003021	2
17	X004471	1713332	2	54	M5x5 DIN916	1991323	4				
18	X004487	1904581	2	55	X004797	1740500	2	19A	X004584	1905028	1
19	X005865	1915642 (L)	1	57	X004987	1767500	2	19B	6001-2Z	1992559	2
20*	X005866	1915643 (R)	1	58	X004796	17406	2	20A	X004585	1905029	1
21	X004597	1905121	2	59	X004798	1740700	2	20B	6001-2Z	1992559	2
22	X004689	1734600	2	60	X004789	1740400	2				
23	Y015094	17298.. (L)	1	61	M6x10	1003282	2				
24*	Y015194	17299.. (R)	1	62	---	1907921	2				
25	Y017175	1740954	2	62A	X004846	1906369	2				
26	Y016979	1745854	2	62B	---	1916909	2				
27	Y016993	1745954	2	64	---	F002907	2				
28	M12 DIN985	1001684	2								
29	M12 DIN125	1001561	2								

Note: Quantities are for one wheelchair
Only left side depicted
Wheels not depicted


* = Not depicted

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